

for conformity

Work Order ID 65331

January 12, 2011 7:21:46 AM



PRELIMINARY ISSUE

Page 1

Item ID: D139-799-015

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Engine Wash

Start Date: 1/12/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/21/11 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D139-799

PA1 PA2

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D139-799-015
CHG001

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*inspects to PA2
F2N only*

Dutalzi

PA1/PA2

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Item ID: D139-799-015

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Start Date: 1/12/11 Start Qty: 1.00



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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging	<i>ELA-David S.</i>	0.00							
Packaging	Memo Identify and pack for shipping as per PPP D139-799-015 Location: _____ PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

*W 110621**RDB53*

POSITIVE RECALL

EFFECTIVE 1/21/12 AUTH W

RELEASED _____ DATE _____

Picklist Print

Page 1

January 12, 2011 7:21:45 AM

Work Order ID: 65331

Parent Item: D139-799-015

Parent Item Name: Engine Wash







Start Date: 1/12/11

Required Date: 1/21/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4121-1  Hose Assembly		Manufactured	No			110	Each	0.0000	2	12	62864		
D4121-3  Hose Assembly		Manufactured	No			110	Each	0.0000	1	1	62865		
D4121-5  Hose Assembly		Manufactured	No			110	Each	0.0000	1	1	62866		
D4131-041  Manifold Assembly		Manufactured	No			110	Each	3.0000	1	1			
				<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>						
				ST131	3								
				62807	3				62807				
D4131-043  Doubler Assembly		Manufactured	No			110	Each	2.0000	1	1			
				<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>						
				ST131	2								
				62808	2				62808				
D4146-1  Fitting		Manufactured	No			110	Each	3.0000	2	2			
				<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>						
				ST133	3								
				62810	3				62810				

Picklist Print

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Work Order ID: 65331

Parent Item: D139-799-015

Parent Item Name: Engine Wash

Start Date: 1/12/11

Required Date: 1/21/11

Start Qty: 1.00

Required Qty: 1.00

D4182-1

Purchased

No

110

Each

10.0000

2

2



Fitting, Quick Disconnect



W

Location

Loc Qty

Loc Code

ST136

10

62870

10

62870

AN526-1032R9

Purchased

No

110

Each

158.0000

4

4



Screw



B

Location

Loc Qty

Loc Code

ST328

158

111758

11

113928

1

114382

46

115422

100

115422

AN832-6J

Purchased

No

110

Each

8.0000

2

2



Union



B

Location

Loc Qty

Loc Code

ST333

8

115884

8

M115884

AN924-6J

Purchased

No

110

Each

16.0000

4

4



Nut



11/1/20 ①

Location

Loc Qty

Loc Code

ST335

16

115884

16

M115884

Picklist Print

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Work Order ID: 65331

Parent Item: D139-799-015

Parent Item Name: Engine Wash

Start Date: 1/12/11

Required Date: 1/21/11

Start Qty: 1.00

Required Qty: 1.00

MS21919 - WDG9

MS21919WDG09

Purchased

No

110

Each

5.0000

10

10 ✓



Clamp



11/1578

1/11/2011

Location

Loc Qty

Loc Code

ST307

5

5

5

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Shop Packet Print

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5.0 PARTS LIST

REFERENCE ONLY

Qty -011	Qty -012	Qty -013	Qty -015	Qty -017	Part Number	Description
X					D139-799-011	MAINTENANCE STEP KIT
	X				D139-799-012	MAINTENANCE STEP KIT
		X			D139-799-013	CARGO DOOR HINGE KIT
			X		D139-799-015	ENGINE WASH KIT
				X	D139-799-017	FLOOR PROTECTOR KIT
		1			D2585	MOUNTING CHANNEL
		1			D2586	DOOR LATCH
		1			D2621	LATCH PLATE
		1			D3552-13	DOOR PROP
				2	D3580-1	JOGGLE BRACKET
		1			D3622-1	BALL STUD
		1			D3622-3	BALL STUD
				2	D3628-1	CUPPED WASHER
		2			D4072-1	AIRFRAME HINGE
		2			D4072-3	AIRFRAME HINGE BACKING PLATE
		4			D4072-5	BUSHING
		2			D4073-1	DOOR HINGE
		2			D4073-3	DOOR HINGE BACKING PLATE
		1			D4074-1	BRACKET
		1			D4074-3	CHANNEL
		1			D4074-5	BACKING PLATE
		1			D4074-7	STRIKER PLATE
1					D4092-041	MAINTENANCE STEP ASSEMBLY
	1				D4092-042	MAINTENANCE STEP ASSEMBLY
			2		D4121-1	HOSE ASSEMBLY
			1		D4121-3	HOSE ASSEMBLY
			1		D4121-5	HOSE ASSEMBLY
				1	D4130-5	FWD CARGO FLOOR PROTECTOR
				1	D4130-7	CENTER CARGO FLOOR PROTECTOR
				1	D4130-9	AFT CARGO FLOOR PROTECTOR
			1		D4131-041	MANIFOLD ASSEMBLY
			1		D4131-043	DOUBLER ASSEMBLY
			2		D4146-1	FITTING
				2	D4153-1	JOGGLE BRACKET
				2	D4166-1	PLACARD, MAX LOAD
			2		D4182-1	FITTING, QUICK DISCONNECT
4	4				AN6H12	BOLT
			4		AN526-1032R9	SCREW
			2		AN832-6J	UNION
			4		AN924-6J	NUT
		20			MS21042L3	NUT (OR MS21042-3)
		1			MS21042L5	NUT (OR MS21042-5)
			10		MS21919WDG09	CLAMP
		12			MS27039-1-09	SCREW
		4			MS27039-1-10	SCREW
		2			MS27039-1-14	SCREW
		1			MS27039-1-17	SCREW
		18			NAS1149D0363J	WASHER (or AN960JD10)
6	6	1			NAS1149D0663J	WASHER (or AN960JD616)
		4			NAS1515-5L	WASHER

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Date: 10.08.18